

Production Order Assembly Analysis

Production Order ID: 1098

03/13/2006

Invertech

Production Order ID: 1098		Production Part #: HZL-44		Prod. Order Date: 12/07/2005		Required Date: 12/07/2005	
Qty Ordered: 750.00		Start Date: 12/07/2005					
Qty Released: 750.00		End Date: 12/07/2005					
Qty Complete: 0.00		Schedule ID: SCHED12/07/2005					
Qty Scrapped 0.00							
% Order Released: 100.00 %		% Order Complete: 0.00 %					
Route Step: 10		Resource ID: INJECTION		Mfg. Rate: \$8.75		Start Date: 12/07/2005	
		Injection Molding				End Date: 12/07/2005	
		Estimated		Actual		Qty In: 750.00	
		Hours Costs		Hours Costs		Qty Move: 0.00	
Setup Hours		0.00	\$0.00	0.00	\$0.00	Qty Scrap: 0.00	
Labor Hours		0.23	\$2.81	0.00	\$0.00	Qty Complete: 0.00	
Production Hours		0.23	\$1.97	0.00	\$0.00	Step Complete: No	
						Resource Rate: \$8.75 Per Hour	
						Setup Rate: \$0.00 Per Hour	
Components		Qty Req	Qty Issued	UOM	Cost	Estimated Cost	Actual Cost
LR-01		750.00	0.00	ea	\$2.85	\$2,137.50	Lead Time 5
Step Totals: 10		Est Hours 0.45	Est Costs \$4.78	Act Hours 0.00	Act Costs \$0.00		
Route Step: 20		Resource ID: ASSEMBLY		Mfg. Rate: \$2.55		Start Date: 12/07/2005	
		Assembly				End Date: 12/07/2005	
		Estimated		Actual		Qty In: 0.00	
		Hours Costs		Hours Costs		Qty Move: 0.00	
Setup Hours		0.00	\$50.00	0.00	\$0.00	Qty Scrap: 0.00	
Labor Hours		2.00	\$25.00	0.00	\$0.00	Qty Complete: 0.00	
Production Hours		1.50	\$3.83	0.00	\$0.00	Step Complete: No	
						Resource Rate: \$2.55 Per Hour	
						Setup Rate: \$50.00 Per Hour	
Step Totals: 20		Est Hours 3.50	Est Costs \$78.83	Act Hours 0.00	Act Costs \$0.00		

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Production Order ID: 1098	Estimated		Actual	
	Hours	Costs	Hours	Costs
Total Production	2.23	\$83.61	0.00	\$0.00
Material Costs:		\$4,275.00		\$0.00